

Piramyd as technical team possess long and outstanding experience in producing higher quality Setting Master .

These master are maintained within close tolerance and high degree of accuracy of form variation by using proper manufacturing techniques and skill.

MASTER SETTING RINGS/ PLAIN GO-NOGO RING GAUGES:

Master Setting Ring gauges are ideals for setting bore measurement instrument.

Plain ring gauges for inspecting outside diameter of manufactured parts with GO/ NOGO Ring Gauges.

- Manufacturing Range : 4.00 mm to 500 mm.
- Material : En 31 Alloy steel.
- Blank Design as per IS 3485 – 1983.
- Gauging practice as per IS 3455 – 1971.
- Are ground and precision lapped after a heat treatment process which includes subzero stabilization cycle to ensure dimensional stability.
- Calibration under standard room temperature at 20°C on Carl Zeiss, Horizontal Metro scope which is traceable to National Standards.



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